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RBT18561-81
Job Sheet 202270



Part No: RBT18561-81

Job Qty: 4 pcs

Part Name: Contents & Location Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/19

Job Tracking No:

Due Date: 10/31/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBT18561 Rev G IPP Rev A 17.12.11 New issue DP Verify DD/IPP Rev. B 19.07.29 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	10/31/19	0.00	0.27	Small Fab - 1		GP 19-10-25	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
110	QC 5	4 pcs	10/31/19	0.00	0.00	QC 5 - 10		OCT 25 2019 68 9-89	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
QC 5 - 81									
120	Packaging 3-1 - Stock - B4B	4 pcs	10/31/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
200	QC 21 - SA	4 pcs	10/31/19	0.00	0.00	QC 21 - SA - 21		DAS 27 9-89 OCT 25 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			
Part Op 100 - Print and laminate card as per drawing. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 200 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
281451	Thermal Laminating Pouches	4 Ea (1 ea)	100-Small Fab - 1	162563					
434852	Construction Paper, Red	4 Ea (1 ea)	100-Small Fab - 1	156578					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	281451	4	90	0
	434852	4	190	0
Part Specifications				
Specifications could not be found.				

Plex 10/23/19 10:12 AM dart.lacelle.linda

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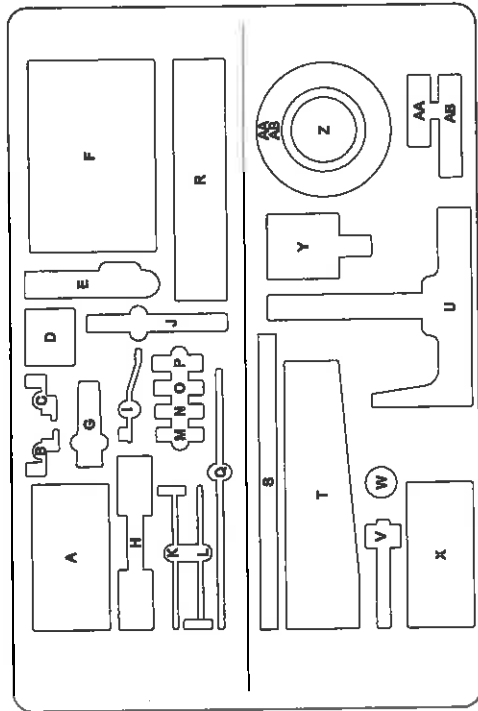
RBT18561 407 FIELD MAINT. TOOL KIT TOP SHELF

LOC QTY	TOOL No.	DESCRIPTION	LOC QTY	TOOL No.	DESCRIPTION
A	1	POWER TURBINE CLEANING KIT	B	1	RBT18561-1
B	1	LOWER TURBINE ATTACH NUT	C	1	RBT18561-2
C	1	UPPER TURBINE ATTACH NUT	D	1	RBT18561-3
D	1	CHOPFROT	E	1	RBT18561-4
E	1	FUEL NOZZLE REMOVAL	F	1	RBT18561-5
F	1	INSERT TOOL	G	1	RBT18561-6
F	2	RELAY BASE REMOVAL	H	1	RBT18561-7
F	2	EXTRACT TOOL-JULIE	I	1	RBT18561-8
F	2	EXTRACT TOOL-TERMINAL BLOCK	J	1	RBT18561-9
F	2	EXTRACT TOOL-TERMINAL BLOCK	K	1	RBT18561-10
F	2	RELAY REMOVAL	L	1	RBT18561-11
F	2	POST-DRIVE BTR-AIR BEPANE	M	1	RBT18561-12
F	2	EXTRACTION TOOL	N	1	RBT18561-13
F	1	EXTRACT TOOL-TERMINAL BLOCK	O	1	RBT18561-14
F	1	EXTRACT TOOL-TERMINAL BLOCK	P	1	RBT18561-15
F	1	EXTRACT TOOL-TERMINAL BLOCK	Q	1	RBT18561-16
F	1	EXTRACT TOOL-TERMINAL BLOCK	R	1	RBT18561-17
F	1	EXTRACT TOOL-TERMINAL BLOCK			



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FRONT SIDE OF CARD



BACK SIDE OF CARD



407 FIELD MAINTENANCE KIT

DRAWING NO.		RBT18561-81	
DATE		08/04/2019	
SCALE		NTS	
APPROVED		BELL 407	
CHECKED		KPT	
DRAWN BY		KPT	
SPEC		1. 315X45 ON JAW	
SPEC		2. 315X45 ON JAW	
SPEC		3. 315X45 ON JAW	
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NOTE:
CARD PAPER IS TO BE RED, PRINTED ON FRONT AND BACK AS SHOWN,
AND THEN PLASTIC LAMINATED. THE CARD WILL THEN BE ATTACHED TO
A LANYARD WITH A GROMMET, THE OTHER END OF THE LANYARD WILL
BE ATTACHED TO THE REAR WHEEL HOUSING THROUGH A DRILLED HOLE,
BEING CAREFUL SO THAT THE WHEEL ISN'T DAMAGED AND THE WHEELS
ROTATE FREELY.

81 CONTENTS & LOCATION CARD